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INTRODUCTION

- Imetelstat is a first-in-class telomerase inhibitor in development for the treatment of myeloid malignancies, including treatment of transfusiondependent anemia in patients with lower-risk myelodysplastic syndromes (LR-MDS).
- Imetelstat is a 13-mer N3' \rightarrow P5' thio-phosphoramidate oligonucleotide with a lipid tail to enhance cellular uptake¹⁻². It has a sequence complementary to and specifically binds with high affinity to the template region of the RNA component of human telomerase (Figure 1).
- Imetelstat and other oligonucleotide classes have structural similarities; however, the mechanism of action for imetelstat is not antisense based, as it does not target mRNA of any gene. Instead, it acts as a classical active site enzyme inhibitor.
- Telomerase inhibition by imetelstat leads to loss of a malignant cell's ability to maintain telomere length, resulting in inhibition of cell proliferation and death of malignant cells³⁻¹¹.
- Nonclinical proof-of-concept studies for imetelstat correlated pharmacokinetic (PK) exposure, pharmacodynamic effect (target engagement by inhibition of telomerase activity) and tumor growth inhibition *in vivo* in xenograft mouse models and indicated that higher imetelstat doses were associated with greater plasma exposure and target engagement¹²⁻¹³.
- The IMerge Phase 3 study (NCT02598661) established the benefit/risk of following 0-order input from IV infusion. imetelstat 7.5 mg/kg q4w* in LR-MDS, demonstrating a statistically Inspection of PK profiles showed greater than dose proportional significant and clinically meaningful improvement in red blood cell exposures, therefore nonlinear models were investigated. transfusion independence over placebo and a manageable safety Based on physiological considerations and oligonucleotide properties, profile¹⁴. body weight (BW) was incorporated on imetelstat PK properties using The clinical benefit of imetelstat in myelofibrosis (MF) was demonstrated allometric scaling coefficients^{17,18}.
- in the IMbark Phase 2 randomized dose-finding study (NCT02426086)¹⁵. The confirmatory IMpactMF Phase 3 study (NCT04576156) is ongoing to evaluate a potential improvement in overall survival for imetelstat compared to best available therapy in patients with MF¹⁶.

Figure 1. Imetelstat **Mechanism of Action**



- Investigate the population pharmacokinetics (popPK) of imetelstat across its clinical development program.
- Characterize imetelstat PK properties, identify and quantify sources of PK variability, and investigate the potential need for individualized dosing recommendations.

METHODS

- 58.3% (247/424) of included patients were male. The imetelstat popPK model was developed based on data collected from patients receiving imetelstat in 7 clinical studies (Table 1), including PK • Median (range) baseline body weight was 75.0 kg (44.0–161 kg). (serial and sparse), dosing, demographic, disease status, laboratory, and Baseline spleen volume data were only available for Study MYF2001. anti-drug antibody (ADA) status data.
- Plasma concentrations were analyzed using a hybridization ELISA assay; lower limit of quantitation ranged from 0.367 µg/mL - 0.588 µg/mL.

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Table 1. Clinical Studies Included in popPK Analysis

Study Number (NCT) Phase/Design	Population (N)	Imetelstat Dose (2 h IV infusion)	
CP14A004 (NCT00594126) Phase 1; open-label, dose-escalation	Multiple myeloma (N=19)	QW: 3.2 to 7.2 mg/kg Days 1 and 8 Q3W: 6.0 mg/kg	
CP04-151 (NCT00124189) Phase 2; open-label, dose-escalation	Chronic lymphoproliferative disease (N=72)	QW: 20 to 240 mg/m ² (*6 h infusion) QW: 160 or 200 mg/m ² Days 1 and 8 Q3W: 200 mg/m ²	
CP05-101 (NCT00310895) Phase 1; open-label, dose-escalation	Solid tumor malignancies (N=22)	QW: 0.4 to 4.8 mg/kg Days 1 and 8 Q3W: 4.8 to 11.7 mg/kg Q4W: 9.4 or 11.7 mg/kg	
CP14B013 (NCT01242930) Phase 2; open-label, alone or in combination with lenalidomide	Multiple myeloma (N=13)	Days 1 and 8 Q4W: 7.5 or 9.4 mg/kg	
CP14B015 (NCT01243073) Phase 2; open-label	Essential thrombocythemia or polycythemia vera (N=20)	QW: 7.5 or 9.4 mg/kg	
MYF2001/IMbark (NCT02426086) ¹⁵ Phase 2; randomized, dose-finding	Myelofibrosis (N=107)	Q3W: 4.7 or 9.4 mg/kg	
MDS3001/IMerge (NCT02598661) ¹⁴ Phase 2; open-label, single-arm Phase 3; double-blind, randomized, placebo-controlled	Lower-risk myelodysplastic syndromes (N=171)	Q4W: 7.5 mg/kg	

- Preliminary modeling considered 1- and 2-compartment models
- Covariates were investigated for influence on imetelstat PK with stepwise forward addition (decrease in objective function value (OFV) of ≥ 6.635 (p ≤ 0.01)) to develop the full covariate model, followed by backwards elimination (increase in OFV of \geq 10.83 (p \leq 0.001, with 1 degree of freedom)) to derive the final model.
- Model evaluation was assessed through goodness-of-fit plots and visual predictive checks (VPCs).
- Forest plots were developed to visualize the effects of significant covariates on imetelstat exposure.
- Software included R v4.1.3 for dataset assembly, and NONMEM® v7.4 (ICON, Ellicott City, MD) and Pirana v2.9.8 (Certara, Princeton, NJ) for popPK analysis.

RESULTS

Patient Characteristics

- The final dataset included 424 patients and 4375 imetelstat plasma concentrations (Table 1).
- ADA data were available for MYF2001 and MDS3001.

Imetelstat popPK Model

Imetelstat PK was best characterized with a 2-compartment nonlinear disposition model with saturable binding/distribution to the peripheral compartment and dose- and time-dependent elimination from the central compartment (Figure 2).

Figure 2. Imetelstat popPK Model



B_{max}, total concentration of target; **CL**, clearance from central compartment; **K**_{back}, transfer rate from peripheral to central compartment; \mathbf{K}_{int} , internalization rate constant; \mathbf{K}_{off} , dissociation rate constant; K_{on} , binding rate constant; V_c , central volume of distribution

- Inter-individual variation (IIV) was included on CL, V_c, B_{max}, and residual variability
- Residual variability was modeled by an additive error model.
- All parameters were estimated with adequate precision (Table 2).

Table 2. Parameter Estimates from Final popPK Model

Parameter (units)	Value	RSE (%)	Shrinkage (%)
CL (L/h/70k kg)	0.969	3.38	
V _c (L/70 kg)	3.91	2.54	
K _{back} (1/h/70 kg)	0.0305	8.13	—
B _{max} (µmol/L)	15.5	6.80	<u> </u>
K _{int} (L/h/70 kg)	0.0864	10.6	<u> </u>
K_{on} (L ² /(µmol/L · h)	0.157	8.58	<u> </u>
K _{off} (L/h)	0.608	10.8	<u> </u>
Effect of spleen volume on B _{max}	0.672	29.6	<u> </u>
Effect of myelofibrosis on B _{max}	1.35	7.18	<u> </u>
Effect of multiple myeloma on V _c	-0.239	27.4	<u> </u>
Effect of dose on CL	-0.390	9.79	<u> </u>
Effect of myelofibrosis on CL	0.650	8.45	<u> </u>
Effect of sex on CL	-0.313	16.1	<u> </u>
Effect of time on CL	6190	6.11	<u> </u>
Effect of sex on V _c	-0.121	27.0	<u> </u>
IIV on CL (CV%)	43.6	4.26	10.4
Correlation of ETA on CL and $V_c(r)$	55.6	10.4	<u> </u>
IIV on V _c (CV%)	25.4	6.01	19.6
IIV on B _{max} (CV%)	43.5	9.27	44.1
IIV residual variability (CV%)	55.5	4.04	16.7
Residual variability (CV%)	22.2	3.88	13.2

Model Evaluation and Simulations

• The VPC confirms final model appropriateness (Figure 3).

Figure 3. VPC for Final Imetelstat PopPK Model



- Final covariates effects were generally modest (Figure 4).
- No clinically relevant effects that would require dose adjustment were seen for age, sex, race, mild to moderate renal impairment or hepatic impairment.
- Significant difference in exposure between MF and MDS, which may be due to splenomegaly in MF and increased tissue uptake of imetelstat.
- Allometrically scaled BW effect improved fit, with limited exposure variation at extreme body weights.

Figure 4. Forest Plots of Final Covariates in PopPK Model



Reference patient: male of 70 kg with MDS receiving 7.5 mg/kg imetelstat. Reference spleen volume (MF only): 3010 cm³. Gray shading: 80-125% change relative to reference. Exposures simulated after single dose for N=100 virtual patients simulated per category.

CONCLUSIONS

- Imetelstat PK was described by a 2-compartment model with saturable binding/distribution to the peripheral compartment and dose- and time dependent elimination from the central compartment.
- The analysis supports the BW-based dosing approach, established the lack of need for dose individualizations in various subpopulations, and supports dose differences based on malignancy type (e.g., LR-MDS vs MF)
- The final popPK model can be used to reliably derive individual exposure metrics for exposure-response analyses.

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netelstat dose level expressed in terms of imetelstat sodium (7.5 mg/kg imetelstat sodium = 7.1 mg/kg imetelstat active moiety).